



# YOUR STRATEGIC PARTNER IN PRECISION CNC MACHINING

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## **CNC contract machining services for all industries:**

Precision CNC Turning and Milling, Prototyping,  
Anodising, Laser Marking and Assembly





# WE ARE A RELIABLE MANUFACTURING PARTNER AT YOUR SIDE

**+40**

years of experience

**+80**

CNC machine tools

**+180**

experienced employees

**6300 m<sup>2</sup>**

plant area

**100%**

polish private ownership

**One partner, all processes** – machining, finishing, assembly, and logistics

**30 000**

parts manufactured each day

Batch size

**1 to 10.000 pcs**



# WE HAVE A STRONG EXPERTISE ACROSS A BROAD RANGE OF MATERIALS

- Aluminium
- Carbon steel
- Alloy steel
- Stainless steel
- Brass
- Bronze
- Copper alloys
- Plastics and acrylics
- Titanium and many other materials





# COMPREHENSIVE CNC TURNING CAPABILITIES – FROM PROTOTYPES TO HIGH VOLUME



## Chuck Turning

Mid and high volume turning  
of forgings, blanks and castings



## Swiss Turning

Efficient production of small and  
high-precision parts from bar stock



## Turning and Milling

for complex and demanding  
turned parts

## Mid and high volume batches

from 100 pcs / batch



# 40+ LATHES

## – FOR FLEXIBILITY, SCALE, AND EFFICIENCY

### 43 Lathes

Name	Quantity	Description	Max Ø (diameter)	Max L [mm]
Muratec MT200*	3	CNC automatic lathe with milling function	Ø65	300
DMG Sprint 65*	2		Ø65	300
DMG Sprint 42*	3		Ø42	250
DMG Sprint 32*	1		Ø32	250
Okuma LT2000*	4		Ø65	200
Tsugami B0-326*	2	CNC Swiss-type automatic lathe with milling function	Ø32	800
Tsugami B0-266E-II*	1		Ø26	670
Tsugami B0-206E*	2		Ø20	200
Tsugami HS207*	1		Ø20	300
Hanwha STL38H	2		Ø38	200
EMAG VT 2-4*	2	Semi-automatic CNC vertical lathe	Ø250	300
Okuma LB3000 EXII*	2	CNC lathe with milling function	Ø250	300
Hyundai WIA HD2600Y	2		Ø250	300
Hyundai WIA L300*	8	CNC lathe	Ø300	670
Hyundai WIA HD2200*	4		Ø200	200
Doosan Lynx 2100 LYA	3	CNC lathe with driven tools	Ø170	200
KIA – Hyundai SKT	1		Ø180	300

\*automated machines

# WE OFFER ADVANCED 3-, 4-, AND 5-AXIS MILLING SOLUTIONS

## 3

### **Axis Milling**

cost-effective machining for parts with simple geometry

## 4

### **Axis Milling**

for efficient machining of a more complex parts

## 5

### **Axis Milling**

High-accuracy machining of complex geometries in a single setup

### **Mid and high volume batches**

from 50 pcs / batch



# 40+ MILLING MACHINE TOOLS – FOR FLEXIBILITY, SCALE, AND EFFICIENCY

## 43 Milling Machines

Name	Quantity	Description	Scope
MAKINO DA300AP*	2	5-axis, vertical, automated, 40 pallets exchanger, 254 tool magazine	450x620x500
Hermle C20UP	1	5-axis, vertical, with pallet exchanger	400x450x450
Hermle C30 / C32	3	5-axis, vertical	650x600x500
DN Solutions DVF 5000	1		625x450x400
DMG MORI CMX 70 U	1		600x600x520
Okuma MB-4000H	6		625x560x560
Okuma MB-5000HII	3	4-axis, horizontal, with pallet exchanger	700x500x500
FANUC RoboDrill D21LiA5	17	3-axis, vertical, with pallet exchanger	700x400x330
FANUC RoboDrill D21LiA5	1	4-axis, vertical	700x400x330
FANUC RoboDrill D21LiA5*	2	5-axis, vertical, automated	700x400x330
Brother R650X2	6	4-axis, vertical, with pallet exchanger	650x400x305

\*automated machines



# IN-HOUSE ANODISING, ASSEMBLY, ASSEMBLY & MORE

## **Anodising and Colour Anodising**

In-house anodizing to meet the highest decorative standards and tight tolerances

## **High-quality surface finishing**

Sand blasting, polishing, satinising to enhance aesthetics of parts

## **Mechanical assembly of components**

We produce multiple parts and deliver fully assembled products

## **Laser Marking**

per permanent identification and traceability

## **Prototyping**

Production of low quantity batches with short lead times

## **Design Engineering Services**

We support in design engineering of parts and components

## **Final Processing**

Washing, packaging, warehousing according to your needs

## **Logistics**

Safety stocks, just-in-time logistics and world wide shipping





# GENERAL INFO

Send your inquiry:

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